G3 Bottling Services provides full-service bottling for wineries, breweries, and other beverage producers. We offer complete component sourcing, on-site lab services and contract packaging through our California bonded Modesto facility with several bottling lines and cooperage for 120,000 gallons of wine. We also bottle locally right at our customers doorstep with our mobile bottling line. Extensive experience with a wide range of packages and production volumes gives us the technical knowledge to manage every aspect of our customers' requirements.
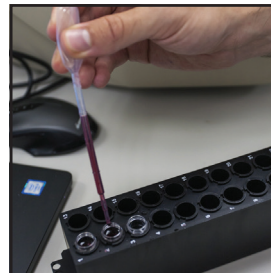
® G3 Enterprises 2019

BOTTLING LINE SERVICES

- ISO 9001:2015, Quality Management System
- Steam Sanitation
- ATP Swab Analysis
- Continuous Dissolved Oxygen (DO) Monitoring
- Filter Integrity Testing
- Hourly checks for oxygen levels, fill height, label placement, cap torque or cork depth, case print and quality.
- HMI computer allows operators to review status of entire line from one location
- Daily Production Logs available to customers
- Innovation & Technical Services group support

QUALITY LAB SERVICES

- pH
- Volatile Acidity (VA)
- Total Acidity (TA)
- Residual Sugar (RS)
- % Alcohol (ETOH)
- Density Free Sulfur Dioxide (FSO2)
- Carbon Dioxide
- Total Sulfur Dioxide (TSO2)
- Dissolved Oxygen (DO)
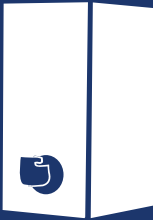- Total Package Oxygen (TPO)
- Temperature
- Microbial Testing

G3
BOTTLING
SERVICES

Mobile Bottling | Contract Packaging | Quality Lab Services

BOTTLING LINES & TECHNICAL SPECIFICATIONS

	GLASS (1 Mobile Line, 1 Fixed Line)	BAG-IN-BOX (1 Fixed Line)	PETAINER KEG™ (1 Mobile Line)	SINGLE SERVE (1 Fixed Line)	HIGH SPEED PET (1 Fixed Line)
BEVERAGE TYPE	Wine	Wine	Beer, Wine, Cider, Coffee, Kombucha	Wine	Wine
CONTAINER SIZES	187mL, 375mL 750mL, 1.5mL	1L, 1.5L, 1.75L, 3L, 5L	20L 30L	187mL, 750mL 4-pack	187mL
CONTAINER TYPES	Glass Burgundy Bordeaux Claret Hock Round Bottles Only	Premade Bags, Web Fed	One-Way Keg (100% Recyclable)	187mL, 750mL 4-pack	PET Bottle (100% Recyclable)
MAX HEIGHT	340mm (13.4 in.)	16"H x 8"W x 16"L	N/A	3"	191mm (7.5 in.)
BOTTLE DIAMETER	53mm - 109mm	N/A	N/A	2.75"	48mm - 64mm
LINE SPEED	45 bpm	15 bpm	40 Kegs per Hour (Filling Accuracy +/-0.5%)	150 cups per minute	250 bpm (187mL)
CLOSURE (CORK/CAP)	Yes	N/A	N/A	N/A	N/A
CAPSULE (TIN/POLY/PVC)	Yes	N/A	N/A	N/A	N/A
LABELING (INLINE/ROTARY)	Yes	N/A	N/A	Yes	Yes
CASE SEALING (HOT MELT OR TAPE)	Hot Melt	Tape	N/A	Hot Melt	Hot Melt
LASER PACKAGE CODING (JULIAN OR CALENDAR)	Yes	Yes	N/A	Yes	Yes
IN-LINE CARTON DATE CODING (JULIAN OR CALENDAR)	N/A	Yes	N/A	Yes	N/A
CASE PRINT OR PRINT & APPLY APPLICATION	Case Print	Case Print	N/A	Print & Apply	Print & Apply